

## **DUAL-FAN HEAT DISSIPATOR**

### **1 BACKGROUND OF THE INVENTION**

#### **2 1. Field of the Invention**

3           The present invention relates to a heat dissipator, and more particularly  
4 to heat dissipator with two fans coaxially connected together to increase the wind  
5 pressure applied onto a heat source so as to dissipate the heat quickly.

#### **6 2. Description of Related Art**

7           A conventional heat dissipator includes a fan and multiple heat  
8 dissipating fins mounted under the fan. When the central processing unit (CPU)  
9 is running and heat is thus generated, the heat is conducted to the heat dissipating  
10 fins. Then the fan is able to dissipate the heat by the air flow generated by the fan.  
11 Due to the higher and higher CPU speed requirements, the heat generating rate is  
12 increasingly accelerated.

13           In order to cope with the heat increase, manufacturers strive to improve  
14 the existing heat dissipator to achieve better heat dissipation efficiency. The  
15 improvements comprise the modification of the a heat dissipating fin structure  
16 by defining channels between two adjacent rows of fins to increase the air  
17 circulation and the alterations of the fan type to have more output power so that  
18 the air flow generated by the fan is stronger than ever. However, the  
19 improvements are modifications to the present already existing structure, none  
20 of which can really cope with the rapid growth rate of the heat resulting from the  
21 higher and higher CPU resolution speed.

22           To overcome the shortcomings, the present invention tends to provide an

1 improved heat dissipator to mitigate the aforementioned problems.

## 2 SUMMARY OF THE INVENTION

3 The primary objective of the present invention is to provide an improved  
4 heat dissipator having two coaxial fans so that the wind pressure applied on an  
5 object is increased and thus the heat dissipation is effective.

6 Other objects, advantages and novel features of the invention will  
7 become more apparent from the following detailed description when taken in  
8 conjunction with the accompanying drawings.

## 9 BRIEF DESCRIPTION OF THE DRAWINGS

10 Fig. 1 is an exploded perspective view of the dual-fan heat dissipator of  
11 the present invention;

12 Fig. 2 is a perspective view of the assembled heat dissipator of the  
13 present invention;

14 Fig. 3 is a schematic diagram showing the comparison of two fans with  
15 different dimensions; and

16 Fig. 4 is a schematic diagram showing the performance of two fans  
17 connected to each other in series.

## 18 DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

19 With reference to Fig. 1, the dual-fan heat dissipator in accordance with  
20 the present invention includes a top casing (1), a middle casing (2), a bottom  
21 casing (3), a first fan (4) and a second fan (5).

22 The top casing (1) is composed of multiple equally spaced legs (11)  
23 extending upward. Each leg (11) has a first pin (112) extending out from from a

1 bottom of the leg (11).

2 The middle casing (2) is also a ring and has multiple holes (21) defined  
3 in a recessed area (23) to receive therein a corresponding one of the first pins  
4 (112) of the legs (11) of the top casing (1) and multiple second pins (22)  
5 extending out in a direction the same as that of the first pins (121).

6 The bottom casing (3) is a ring and has multiple assembly blocks (31)  
7 formed on an outer periphery of the bottom casing (3) and each assembly block  
8 (31) having a positioning hole (311) defined therethrough and multiple assembly  
9 holes (32) each defined between a joint between the assembly block (31) and the  
10 outer periphery of the bottom casing (3) to correspond to one of the second pins  
11 (22).

12 The first fan (4) has a first fan blade assembly (41) and a first shaft (42)  
13 connected to the first fan blade assembly (41).

14 The second fan (5) has a second fan blade assembly (51), a second shaft  
15 (52) connected to the second fan blade assembly (51) and multiple arms (53)  
16 divergently extending out from the second shaft (52).

17 With reference to Fig. 2, when the dual-fan heat dissipator of the present  
18 invention is in assembly, the first pins (112) are inserted into the corresponding  
19 holes (21) of the middle casing (2) to combine the first casing (1) and the second  
20 casing (2). Then the second pins (22) are inserted into the corresponding  
21 assembly holes (32) of the bottom casing (3) to combine the combination of the  
22 top casing (1) and the middle casing (2) with the bottom casing (3). Due to the  
23 provision of the recessed areas (23) in the middle casing (2), after the first pins

1 (112) are inserted into the corresponding holes (21) of the middle casing (21), the  
2 outer surface of the legs (11) are flush with the outer surface of the middle casing  
3 (2).

4       Thereafter, the first shaft (42) is securely connected to the second shaft  
5 (52) to secure engagement between the first fan (4) and the second fan (5).  
6 Preferably, the first shaft (42) and the second shaft (52) are integrally formed so  
7 that the first fan (4) is coaxial with the second fan (5). Then the arms (53) are  
8 securely connected to an inner periphery of the bottom casing (3) to support and  
9 position the location of the fan assembly inside the casing assembly, which  
10 completes the assembly of the present invention.

11       After the assembly of the heat dissipator of the present invention, the  
12 combination of the top, middle and bottom casing (1,2,3) forms a cylindrical  
13 pipe-like structure, which helps to concentrate the wind flowing through the  
14 casing assembly.

15       With reference to Fig. 3, it is noted that two fans (A,B) with different  
16 dimensions are measured and the performances are respectively recorded to  
17 compare with each other. It is learned from the chart that under a fixed air  
18 pressure generated from the respective fan (A,B), fan (A) has a larger air flow  
19 than that of fan (B) until a critical point. Again, under a fixed air flow, the air  
20 pressure performance of fan (A) has a larger air pressure than that of fan (B) until  
21 the critical point. That is, the conclusion is that the smaller the fan dimension is,  
22 the bigger the air flow and air pressure are for the smaller fan, which is true until  
23 the critical point.

1           With reference to Fig. 4, when the two fans (A,B) are combined in series,  
2   the same as that of the present invention, the performances in both air pressure  
3   and air flow are multiples of the performance of a single fan, which proves that  
4   when two fans are combined coaxially, the performance will be much more  
5   effective when compared with a single fan.

6           It is to be understood, however, that even though numerous  
7   characteristics and advantages of the present invention have been set forth in the  
8   foregoing description, together with details of the structure and function of the  
9   invention, the disclosure is illustrative only, and changes may be made in detail,  
10   especially in matters of shape, size, and arrangement of parts within the  
11   principles of the invention to the full extent indicated by the broad general  
12   meaning of the terms in which the appended claims are expressed.